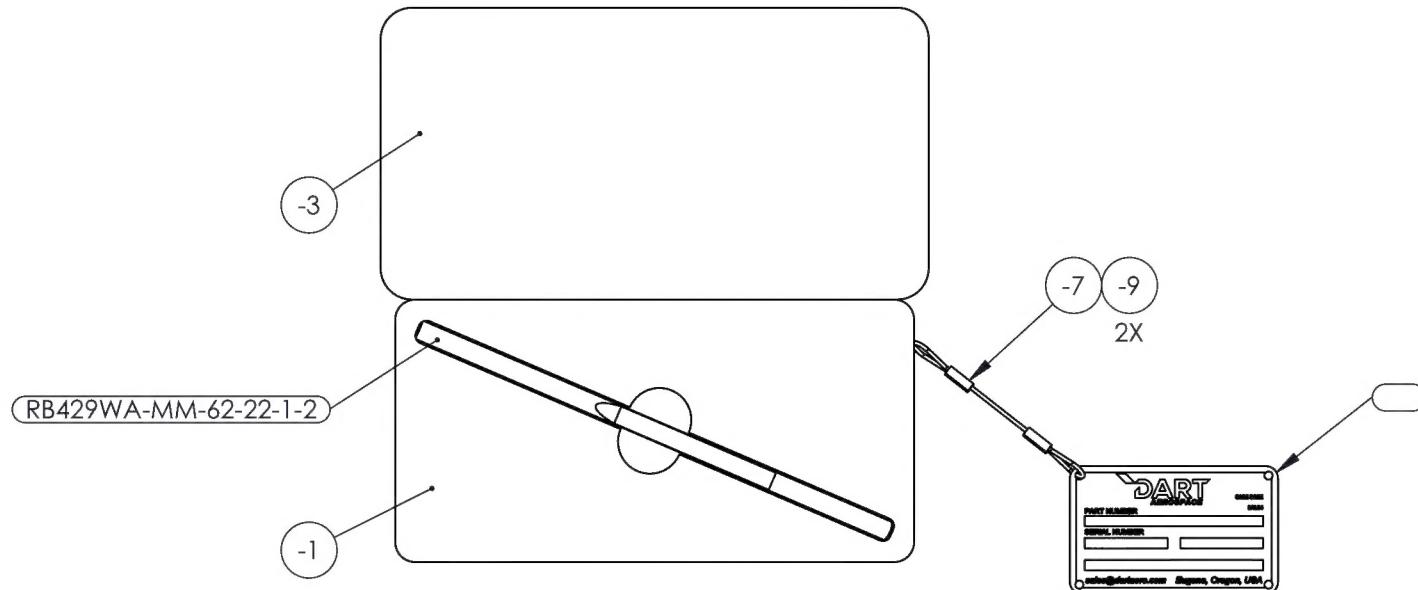


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			10/10/2016	RJC	JAG



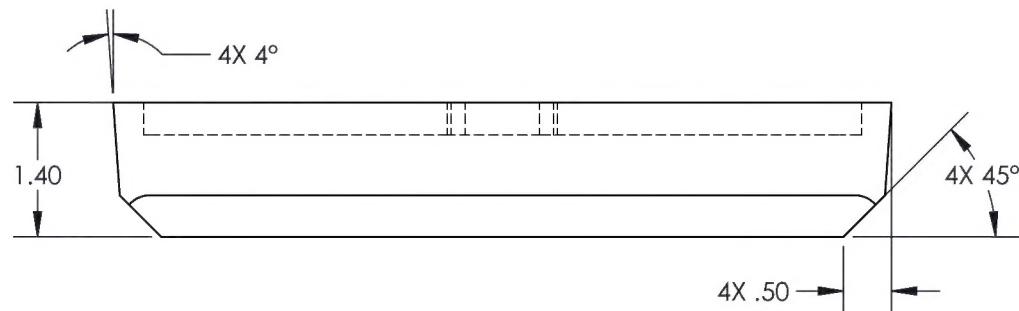
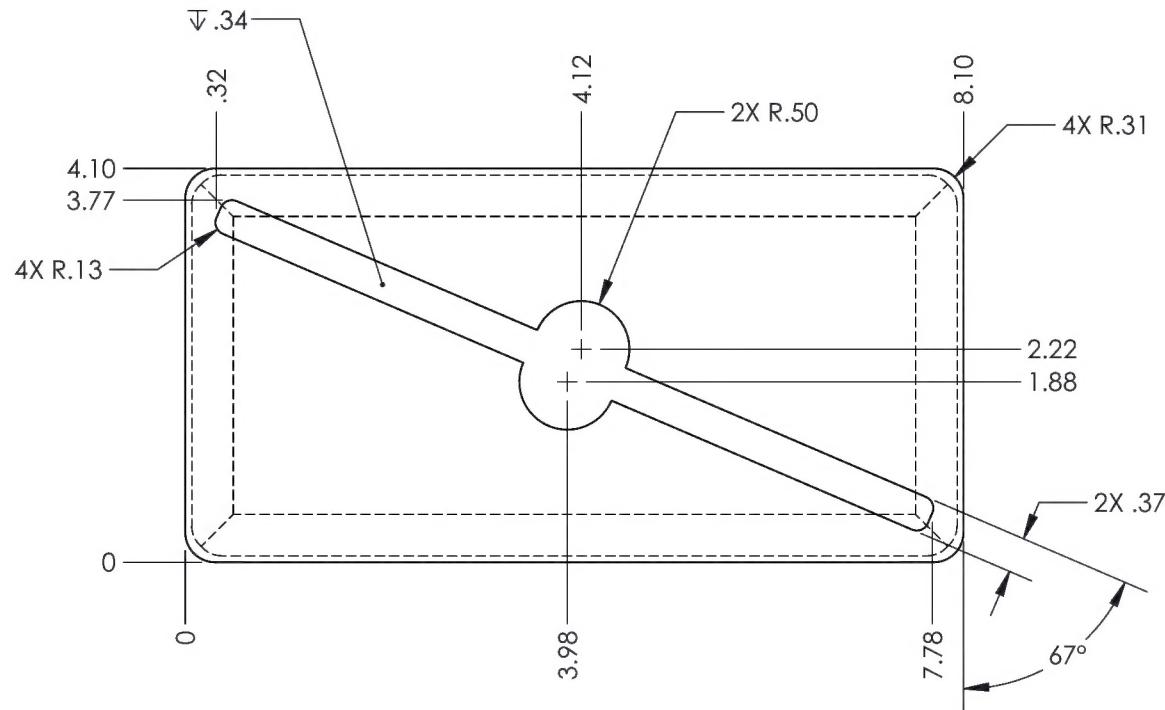
NOTE:
REFERENCE FIGURE 62-22.

DART AEROSPACE	
TITLE DRIVE HUB HALVES - BUSHING REPLACEMENT	
DWG NO.	RBT18014
REV	1
MAT'L UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT FRACTIONS $\pm 1/8$ FINISH .XXX $\pm .005$ SPEC XX $\pm .01$ ANGLES $\pm 5^\circ$ DRAWN BY: X $\pm .1$ SURFACES = 125 ✓ DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT BELL 429 SCALE 1:3 DATE 10/6/2016 SHEET 1 OF 3	

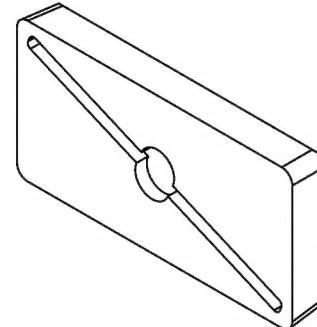
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-62-22-1-2	1	WORKAID ITEM No.1			1
			-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	.140 X 4.10 X 8.10 (CASE SOLUTIONS)	2
			-3	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.83 X 4.56 X 8.56 (CASE SOLUTIONS)	3
B/O		-5		1	CASE	PLASTIC	PELICAN CASE #APP-1150-E	N/S
B/O		-7		1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
B/O		-9		2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
B/O				1	DART PLACARD	ALUMINUM	RB41011	1

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL APPROVED



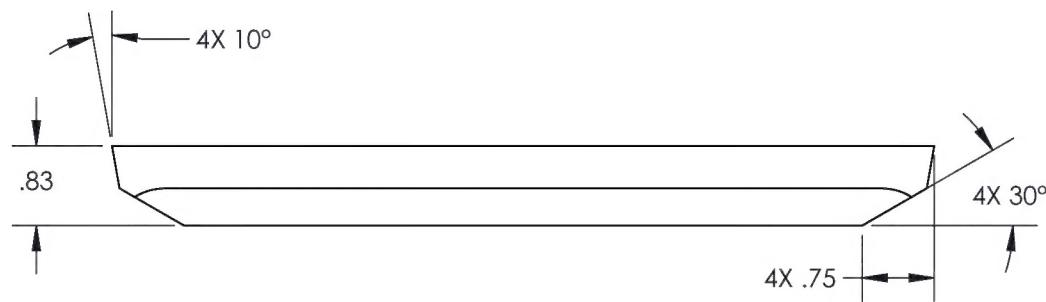
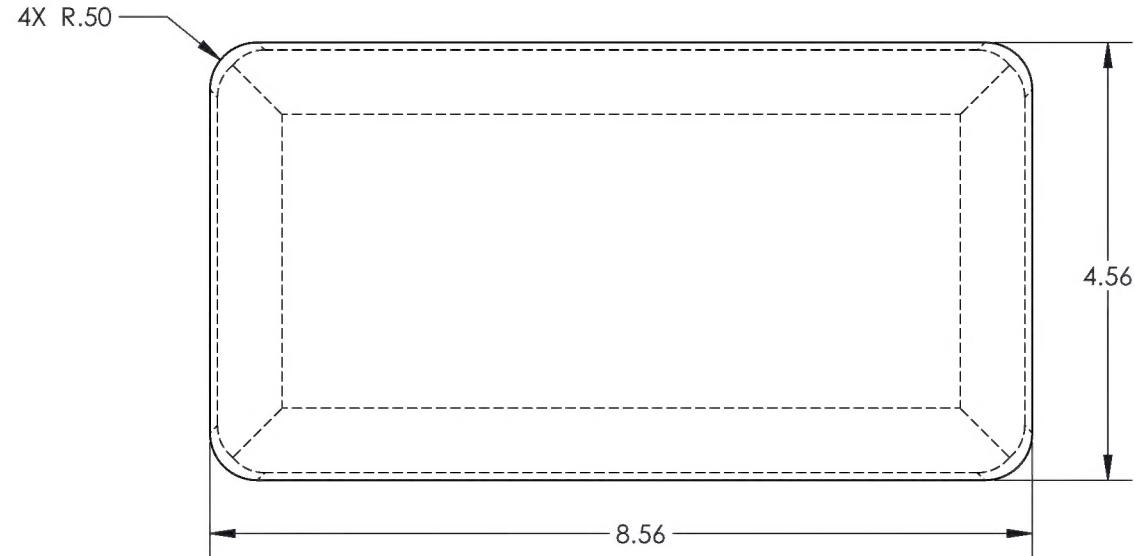
BOTTOM FOAM



DART AEROSPACE	
TITLE	
DRIVE HUB HALVES - BUSHING REPLACEMENT	
DWG NO.	
RBT18014-1	
REV 1	
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
BELL 429	
SCALE	1:2
DATE	10/6/2016
SHEET 2 OF 3	

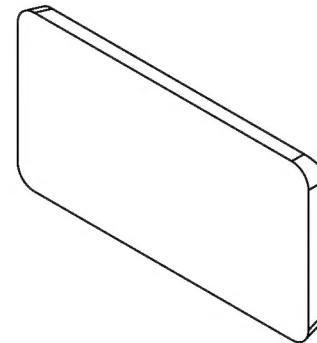
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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



(3)

TOP FOAM CUSHION



DART AEROSPACE	
TITLE	
DRIVE HUB HALVES - BUSHING REPLACEMENT	
DWG NO.	
RBT18014-3	
REV 1	
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
BELL 429	
SCALE	1:2
DATE	10/6/2016
SHEET 3 OF 3	